

SECTION 08110

STEEL DOORS AND FRAMES

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Non-fire-rated steel doors and frames.
- B. Steel frames for wood doors.
- C. Fire-rated steel doors and frames.
- D. Thermally insulated steel doors.

1.02 RELATED REQUIREMENTS

- A. Section 08710 - Door Hardware.
- B. Section 09900 - Paints and Coatings: Field painting.

1.03 REFERENCE STANDARDS

- A. ANSI/ICC A117.1 - American National Standard for Accessible and Usable Buildings and Facilities; International Code Council; 2003.
- B. ANSI A250.8 - SDI-100 Recommended Specifications for Standard Steel Doors and Frames; 2003.
- C. ANSI A250.10 - Test Procedure and Acceptance Criteria for Prime Painted Steel Surfaces for Steel Doors and Frames; 1998 (R2004).
- D. ASTM A 653/A 653M - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process; 2007.
- E. BHMA A156.115 - Hardware Preparation in Steel Doors and Steel Frames; 2006.
- F. NAAMM HMMA 840 - Guide Specifications for Installation and Storage of Hollow Metal Doors and Frames; The National Association of Architectural Metal Manufacturers; 2007.
- G. NFPA 80 - Standard for Fire Doors and Fire Windows; National Fire Protection Association; 2007.
- H. UL (BMD) - Building Materials Directory; Underwriters Laboratories Inc.; current edition.
- I. UL 10C - Standard for Positive Pressure Fire Tests of Door Assemblies; 1998.

1.04 SUBMITTALS

- A. See Section 01300 - Administrative Requirements for submittal procedures.
- B. Product Data: Materials and details of design and construction, hardware locations, reinforcement type and locations, anchorage and fastening methods, and finishes.
- C. Shop Drawings: Details of each opening, showing elevations, glazing, frame profiles, and identifying location of different finishes, if any.

1.05 DELIVERY, STORAGE, AND HANDLING

- A. Store in accordance with NAAMM HMMA 840.
- B. Protect with resilient packaging; avoid humidity build-up under coverings; prevent corrosion.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Steel Doors and Frames:
 - 1. Assa Abloy Ceko, Curries, or Fleming: www.assaabloydss.com.
 - 2. Windsor Republic Doors: www.republicdoor.com.
 - 3. Steelcraft: www.steelcraft.com.
 - 4. Substitutions: See Section 01600 - Product Requirements.

2.02 DOORS AND FRAMES

- A. Requirements for All Doors and Frames:
 - 1. Accessibility: Comply with ANSI/ICC A117.1.
 - 2. Door Top Closures: Flush with top of faces and edges.
 - 3. Door Edge Profile: Beveled on both edges.
 - 4. Door Texture: Smooth faces.
 - 5. Glazed Lights: Non-removable stops on non-secure side; sizes and configurations as indicated on drawings.
 - 6. Hardware Preparation: In accordance with BHMA A156.115, with reinforcement welded in place, in addition to other requirements specified in door grade standard.
 - 7. Galvanizing for Units in Wet Areas: All components hot-dipped zinc-iron alloy-coated (galvannealed), manufacturer's standard coating thickness.
 - 8. Finish: Factory primed, for field finishing.
- B. Combined Requirements: If a particular door and frame unit is indicated to comply with more than one type of requirement, comply with all the specified requirements for each type; for instance, an exterior door that is also indicated as being sound-rated must comply with the requirements specified for exterior doors and for sound-rated doors; where two requirements conflict, comply with the most stringent.

2.03 STEEL DOORS

- A. Exterior Doors:
 - 1. Grade: ANSI A250.8 Level 3, physical performance Level A, Model 2, seamless.
 - 2. Core: Polystyrene foam.
 - 3. Galvanizing: All components hot-dipped zinc-iron alloy-coated (galvannealed) in accordance with ASTM A 653/A 653M, with manufacturer's standard coating thickness.
 - 4. Weatherstripping: Separate, see Section 08710.
- B. Interior Doors, Fire-Rated:
 - 1. Grade: ANSI A250.8 Level 2, physical performance Level B, Model 1, full flush.
 - 2. Fire Rating: As indicated on Door and Frame Schedule, tested in accordance with UL 10C ("positive pressure").
 - a. Provide units listed and labeled by UL.
 - b. Attach fire rating label to each fire rated unit.

2.04 STEEL FRAMES

- A. General:
 - 1. Comply with the requirements of grade specified for corresponding door, except:
 - a. ANSI A250.8 Level 3 Doors: 14 gage frames.
 - b. Frames for Wood Doors: Comply with frame requirements specified in ANSI A250.8 for Level 1, 18 gage
 - 2. Finish: Factory primed, for field finishing.
 - 3. Provide mortar guard boxes for hardware cut-outs in frames to be installed in masonry or to be grouted.
 - 4. Frames in Masonry Walls: Size to suit masonry coursing with head member 4 inches high to fill opening without cutting masonry units.

- B. Exterior Door Frames: Fully welded.
 - 1. Galvanizing: All components hot-dipped zinc-iron alloy-coated (galvannealed) in accordance with ASTM A 653/A 653M, with manufacturer's standard coating thickness.
 - 2. Weatherstripping: Separate, see Section 08710.
- C. Interior Door Frames, Non-Fire-Rated: Fully welded type.
- D. Interior Door Frames, Fire-Rated: Fully welded type.
 - 1. Fire Rating: Same as door, labeled.

2.05 ACCESSORY MATERIALS

- A. Astragals for Double Doors: Specified in Section 08710.
 - 1. Fire-Rated Doors: Steel, shape as required to accomplish fire rating.
- B. Grout for Frames: Portland cement grout of maximum 4-inch slump for hand troweling; thinner pumpable grout is prohibited.
- C. Silencers: Resilient rubber, fitted into drilled hole; 3 on strike side of single door, 3 on center mullion of pairs, and 2 on head of pairs without center mullions.
- D. Temporary Frame Spreaders: Provide for all factory- or shop-assembled frames.

2.06 FINISH MATERIALS

- A. Primer: Rust-inhibiting, complying with ANSI A250.10, door manufacturer's standard.
- B. Bituminous Coating: Asphalt emulsion or other high-build, water-resistant, resilient coating.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify existing conditions before starting work.
- B. Verify that opening sizes and tolerances are acceptable.

3.02 PREPARATION

- A. Coat inside of frames to be installed in masonry or to be grouted, with bituminous coating, prior to installation.

3.03 INSTALLATION

- A. Install in accordance with the requirements of the specified door grade standard and NAAMM HMMA 840.
- B. In addition, install fire rated units in accordance with NFPA 80.
- C. Coordinate frame anchor placement with wall construction.
- D. Grout frames in masonry construction, using hand trowel methods; brace frames so that pressure of grout before setting will not deform frames.
- E. Coordinate installation of hardware.
- F. Coordinate installation of electrical connections to electrical hardware items.
- G. Touch up damaged factory finishes.

3.04 TOLERANCES

- A. Maximum Diagonal Distortion: 1/16 in measured with straight edge, corner to corner.

3.05 ADJUSTING

- A. Adjust for smooth and balanced door movement.

3.06 SCHEDULE

- A. Refer to Door and Frame Schedule on the drawings.

END OF SECTION